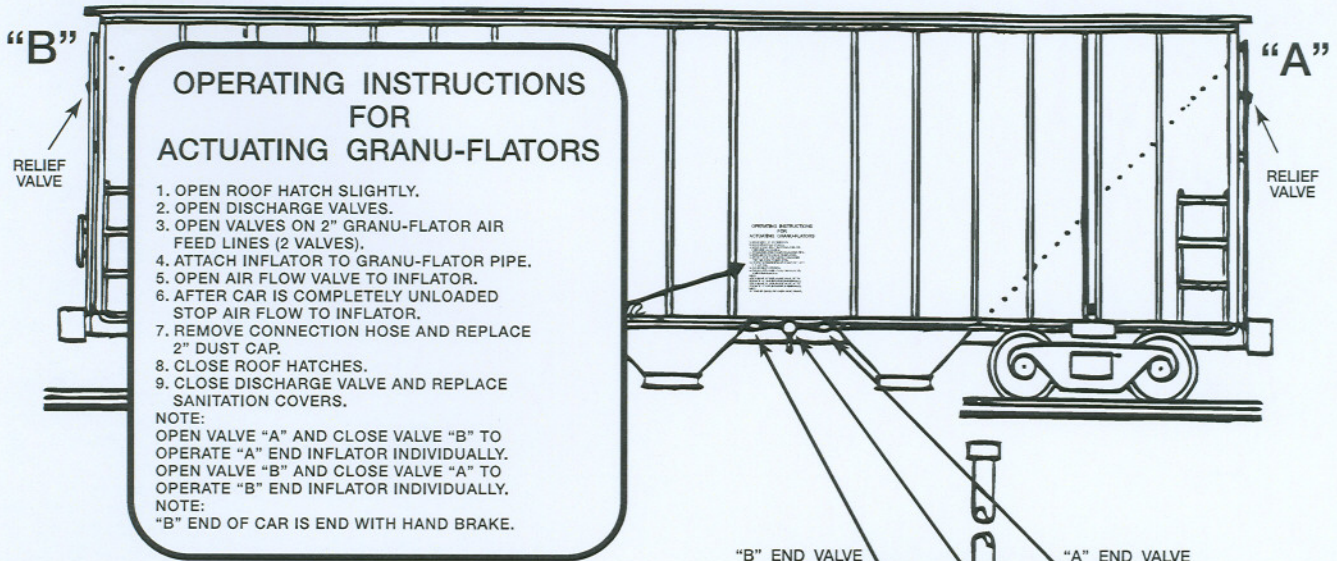
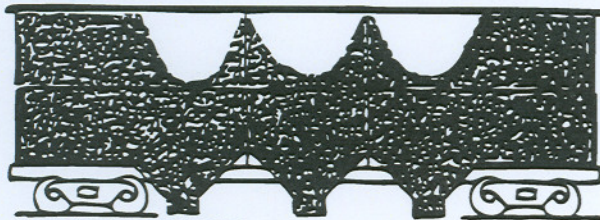


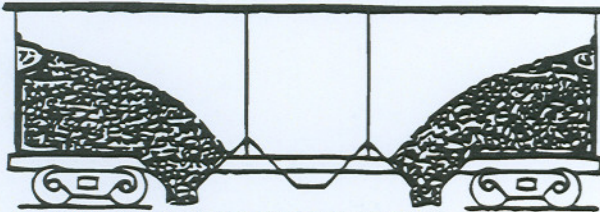
GRANU-MAX CAR UNLOADING PROCEDURES



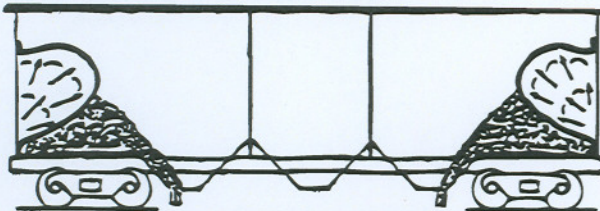
HOW IT OPERATES



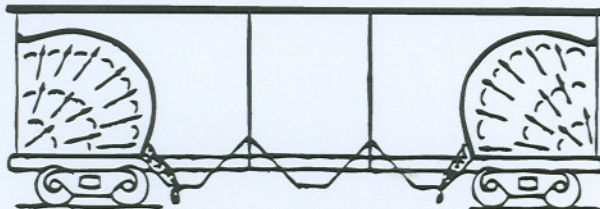
A. FREE FALL DISCHARGE



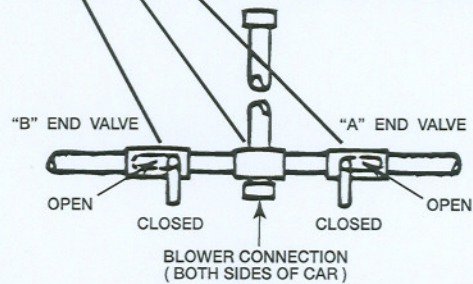
B. GRANU-FLATOR DIAPHRAM BEGINS INFLATION



C. GRANU-FLATOR DIAPHRAM PARTIALLY INFLATED



D. GRANU-FLATOR DIAPHRAM FULLY INFLATED - CAR EMPTY



INFLATOR HOOK-UP

CAUTION: DO NOT USE AIR ABOVE ONE PSI

CHECK LIST

AFTER CONNECTING BLOWER:

1. INSURE THAT DUST CAP IS IN PLACE ON 2" AIR LINE INLET ON OPPOSITE SIDE OF CAR FROM BLOWER CONNECTION.
2. INSPECT SAFETY RELIEF VALVES (IF ON CAR) TO ASSURE PROPER OPERATION.
3. THE MATERIAL MUST BE BELOW THE TOP OF THE GRANU-FLATOR, AS SHOWN IN POSITION "B", BEFORE THE GRANU-FLATOR WILL INFLATE.
4. INSPECT TO ASSURE THAT GRANU-FLATOR IS FULLY EXPANDED TO POSITION "D" WHEN CAR IS UNLOADED.
5. INSPECT DISCHARGE VALVE CONE TO ASSURE COMPLETE UNLOADING.

**SID RICHARDSON
CARBON Co.**